

REMOVAL

1. REMOVE ENGINE UNDER COVER

Remove the 16 bolts and engine under cover.

2. REMOVE DRIVE BELT

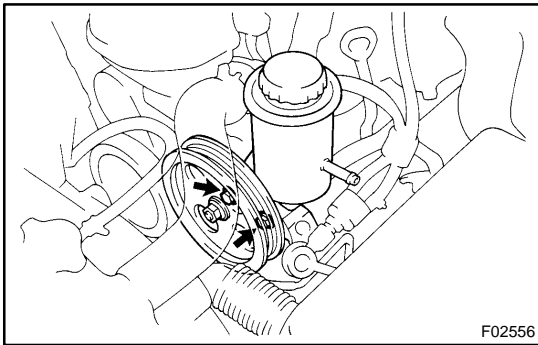
Loosen the drive belt tension by turning the drive belt tensioner clockwise, and remove the drive belt.

3. REMOVE RETURN HOSE

Remove the clip and disconnect the return hose.

4. REMOVE PRESSURE FEED TUBE

Remove the union bolt, gasket and pressure feed tube.



5. REMOVE PS VANE PUMP ASSEMBLY

(a) Disconnect the connector.

(b) Remove the 2 bolts and PS vane pump assembly.